PATENT COOPERATION TREATY

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)

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Applicant's or agent's file reference SAP-709-PC	FOR FURTHER ACTIO	NC	See Form PCT/IPEA/416				
International application No. PCT/JP2004/012040	International filing date (day/1		Priority date (day/month/yea 21.01.20				
International Patent Classification (IPC) or national classification and IPC Int.Cl. C01F11/22 (2006.01), B01D9/02 (2006.01), C02F1/58 (2006.01)							
Applicant Morita Chemical In	dustries Co.	,Ltd.					
 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. This REPORT consists of a total of3 sheets, including this cover sheet. This report is also accompanied by ANNEXES, comprising: a total of3 sheets, as follows: sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions). sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box. a total of (indicate type and number of electronic carrier(s))							
4. This report contains indications							
Box No. I Basis of the Box No. II Priority	No. I Basis of the report						
	olishment of opinion with re	gard to novelty, inv	entive step and industrial app	licabili	ty		
Box No. IV Lack of u							
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
Box No. VI Certain documents cited							
Box No. VII Certain defects in the international application Box No. VIII Certain observations on the international application							
Box No. VIII Certain o	bservations on the internation	пат аррисации					
Date of submission of the demand		Date of completio	n of this report				
17.11.2005			25.01.2006				
Name and mailing address of the IPEA/JP		Authorized office	r	4G	9266		
Japan Patent Office		TOMOKO					
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/JP2004/012040

Box No. I]	Basis of the report
₩ t	transla in p	to the language, this report is based on: rnational application in the language in which it was filed lation of the international application into
furni	ished to	to the elements of the international application, this report is based on (replacement sheets which have been the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" annexed to this report):
	the int	ernational application as originally filed/furnished
	pages	cription: 1-29 as originally filed/furnished
	pages*	received by this Authority on
	pages*	
뎐	the cla	3-6 as originally filed/furnished
	Nos.* Nos.*	as amended (together with any statement) under Article 19 1,7,9-13 received by this Authority on 17.11.2005
	Nos.*	received by this Authority on
shee	ets/figs ets/figs	wings: 1-2 received by this Authority on received by this Authority on
	a seqı	nence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3. 🔽	The a	mendments have resulted in the cancellation of:
		the description, pages
	V	the claims, Nos. 2,8
		the drawings, sheets/figs
		the sequence listing (specify):
4. 🗔	made	any table(s) related to sequence listing (specify): report has been established as if (some of) the amendments annexed to this report and listed below had not been seed, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box 270.2(c)). the description, pages the claims, Nos.
		the drawings, sheets/figs
		the sequence listing (specify):
		any table(s) related to sequence listing (specify):
* If ite		olies, some or all of those sheets may be marked "superseded."
		2400 (P. N. 19005)

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/JP2004/012040

Box No. V	Reasoned statement un citations and explanation	der Article 3	35(2) with regard to novelty, inventive step or industrial applicability ng such statement	γ;
1. Statement	· · · · · · · · · · · · · · · · · · ·			
	elty (N)	Claims Claims	1,3-7,9-13	YES NO
Inven	ntive step (IS)	Claims Claims	1,3-7,9-13	YES NO
Indus	strial applicability (IA)	Claims Claims	1,3-7,9-13	YES NO

2. Citations and explanations(Rule 70.7)

The subject matter of claim 1,3-7,9-13 is neither disclosed in any of the documents cited in the ISR nor obvious to a person skilled in the art.

CLAIMS

1. (amended) A method for producing calcium fluoride, said method comprising introducing a fluoride-containing effluent together with an aqueous calcium chloride solution into a reaction system under an acidic condition with hydrochloric acid of pH 2 or lower to deposit calcium fluoride particles of a comparatively large size with a purity of 98% or higher, and then recovering said particles.

2. (Cancelled)

- 3. The method according to claim 1, wherein the fluoride-containing effluent and/or the aqueous calcium chloride solution contain hydrochloric acid, or an aqueous hydrochloric acid solution is separately introduced continuously or intermittently into the reaction system.
- 4. The method according to claim 1, wherein the reaction is conducted at room temperature or from 30 to 90°C.
- 5. The method according to claim 1, wherein the calcium fluoride product has an average particle size of 5 to 300 $\mu m.\,$
- 6. A reuse method comprising reacting a part or all of hydrochloric acid, which is contained in the solution after recovery of calcium fluoride formed by the reaction, with a calcium salt such as calcium hydroxide, calcium oxide and calcium carbonate to form calcium chloride, and using the formed aqueous calcium chloride solution as the aqueous calcium chloride solution according to claim 1.

7. (amended) A method for producing calcium fluoride, said method comprising introducing a hydrofluoric acid-containing effluent together with an aqueous calcium chloride solution into a reaction system under an acidic condition with hydrochloric acid of pH 2 or lower to deposit calcium fluoride particles of a comparatively large size with a purity of 98% or higher, and then recovering said particles.

8. (Cancelled)

- 9. (amended) The method according to claim 6, wherein the hydrofluoric acid-containing effluent and/or the aqueous calcium chloride solution contain hydrochloric acid, or an aqueous hydrochloric acid solution is separately introduced continuously or intermittently into the reaction system.
- 10. (amended) The method according to claim 6, wherein the reaction is conducted at room temperature or from 30 to 90°C.
- 11. (amended) The method according to claim 6, wherein the calcium fluoride product has an average particle size of 5 to 300 $\mu m.$
- 12. (amended) A reuse method comprising reacting a part or all of hydrochloric acid, which is contained in the solution after recovery of calcium fluoride formed by the reaction, with a calcium salt such as calcium hydroxide, calcium oxide and calcium carbonate to form calcium chloride, and using the formed aqueous calcium chloride solution as the aqueous calcium chloride solution according to claim 6.

13. (amended) A method for recycling calcium fluoride, characterized in that the calcium fluoride recovered by the method according to claim 1 or 6 is supplied as a raw material for producing hydrogen fluoride.